

## URARTIAN MILITARY EXPEDITIONS AND THE IRON METALLURGICAL INDUSTRY IN THE SOUTH-EASTERN BLACK SEA REGION

**Nana Khakhutaishvili**

*PhD in History, Professor at  
Batumi Shota Rustaveli State University  
Email: Nana.khakhutaishvili@bsu.edu.ge  
ORCID: <https://orcid.org/0000-0002-4944-2681>*

**Nugzar Mgeladze**

*PhD in History, Professor at  
Batumi Shota Rustaveli State University  
Email: nugzar.mgeladze@bsu.edu.ge  
ORCID: <https://orcid.org/0000-0001-8335-6042>*

**Abstract.** The Kingdom of Urartu (9th–6th centuries BC), which encompassed the territories of present-day eastern Turkey, Armenia, and northwestern Iran, was one of the most powerful and highly organized states within the political system of the Ancient Near East. Its kings, particularly Argishti I and Sarduri II, actively pursued military expansion toward neighboring regions, aiming both to extend political influence and to acquire strategically important resources.

The southeastern Black Sea region—corresponding to modern northeastern Turkey and western Georgia—had been distinguished since ancient times by its abundant natural resources, especially metals (copper, zinc, silver, gold, and iron), making it an *მნიშვნელოვანი* target for regional powers. The metallurgical traditions developed in this area, which reached a high level of advancement during the Late Bronze Age and Early Iron Age, indicate a sophisticated level of local production and effective resource utilization.

A combined analysis of archaeological and written sources demonstrates that Urartian military activity in the northwestern direction was not limited to territorial expansion alone. It also involved policies aimed at controlling trade routes and gaining access to metallurgical centers. In some cases, the Urartians not only engaged in military conflict with local populations but also established economic and trade relations.

Numerous metallurgical centers and workshop areas identified within the territory of historical Colchis confirm that the region possessed all the necessary conditions for iron production: a rich ore base, refractory clays, fuel resources, and established technological traditions. Metallurgical products were likely used both for local consumption and within exchange and trade networks.

Thus, Urartian expansion into the southeastern Black Sea region should be understood as part of a complex strategy that integrated military, economic, and commercial interests. Control over metal resources served as a foundation for both strengthening military power and securing economic benefits. Consequently, this region held a significant place within the political and economic system of Urartu.

**Keywords:** Urartu, Historical Colchis, metallurgy, Black Sea region, military campaigns, economic expansion

**Introduction.** The Kingdom of Urartu, which emerged in the vicinity of Lake Van in the 9th century BC, conducted extensive military campaigns of conquest toward the South Caucasus at the beginning of the first millennium BC. One of the regions targeted by these campaigns was the eastern Black Sea coastal area. Within this region, a particularly important place was occupied by the Chorokhi River valley, which represented a crucial communication zone (Melikishvili, 1951, pp. 26–33; Melikishvili, 1965; Melikishvili, 1966; Melikishvili, 1970; Melikishvili, 1954; Melikishvili, 1959, pp. 178–179; Melikishvili, 1960; Melikishvili, 1962; Diakonov, 1963, pp. 11–12).

The campaigns of the Urartian kings to distant lands, including Kull̄ḫa and Diauehi, were driven by several factors: these territories lay along important trade and transportation routes that connected Asia Minor, the Caucasus, and the Near East, and thus their control provided a strategic advantage; Colchis and Diauehi were regions rich in mineral resources, and their conquest ensured the economic strengthening of Urartu; moreover, establishing control over these territories served to assert and consolidate Urartian hegemony (Melikishvili, 1965; Melikishvili, 1954; Melikishvili, 1959; Melikishvili, 1960; Melikishvili, 1962; Berdzenishvili, 1955; Diakonov, 1963).

**Methods.** In the course of this research, we employed historical-comparative, complex-intensive, observational, and definitional methods. These approaches are primarily based on the analysis of written sources and the data obtained from archaeological materials identified and studied in the region.

**Discussion.** The region had already attracted particular strategic interest during the period of the ascendancy of the Assyrian Kingdom, when military campaigns directed toward the settlements located along the shores of the “Upper Sea” (i.e., the Black Sea) and the adjacent valleys constituted one of the primary objectives of expansion (Melikishvili, 1954; 1959; 1960; 1962; 1970).

In the inscription of Tiglath-Pileser I, which recounts his campaign against Diauehi—one of the most powerful political entities within the land of Nairi—it is explicitly stated that the king subdued distant territories situated along the shores of the “Upper Sea” (Melikishvili, 1951, pp. 26–33; 1965; 1966; 1970; Diakonov, 1963, pp. 11–12). According to this source, Tiglath-Pileser I advanced into mountainous regions located in proximity to the Black Sea. This information makes it reasonable to assume that the campaign extended into the mountainous zones of southern Georgia.

It cannot be excluded that these movements took place through the mountain passes of southwestern Georgia, particularly those of the Samtskhe–Adjara region, such as Goderdzi Pass, Zekari, and Mepis Tskaro. At the same time, it is equally possible that the campaign routes traversed other historical regions of southern Georgia—namely Shavsheti, Klarjeti, Tao, or Speri—areas from which relatively accessible routes led toward the Black Sea littoral. The source further indicates that the forces of Diauehi operated with chariots and conducted military engagements in mountainous settlements. Such conditions would have been inconceivable without the existence of at least minimally organized communication routes.

It may therefore be inferred that both the attacking and defending sides utilized chariots in areas where the terrain permitted movement, whereas in more difficult and inaccessible zones they were compelled to clear paths manually, using bronze tools. Notably, the same source reports that during campaigns in particularly inaccessible mountainous regions, the army of Tiglath-Pileser I resorted to cutting down trees and constructing bridges. This practice can be interpreted as an attempt to connect fragmented routes into a more continuous network and may be regarded as an early manifestation of infrastructural adaptation to complex natural landscapes (Melikishvili, 1965; 1970; Narimanishvili & Mgeladze, 2007, pp. 70–80; 2011, pp. 5–17).

The improvement of roads and the development of communication networks became especially significant during the period of the strengthening and consolidation of the Urartian state. Urartian kings—

among them Išpuini, Menua, Argišti I, and Sarduri II—conducted intensive and repeated military campaigns against Diauehi during the 9th–7th centuries BC. Diauehi, in turn, represented not merely a territorial unit but a major political center that united various tribal formations (Melikishvili, 1951; 1965; 1966; 1970; Diakonov, 1963).

These campaigns were, in all likelihood, directed simultaneously toward both the Chorokhi (Çoruh) and the Kura (Mtkvari) river valleys. From the headwaters of the Chorokhi River, important communication arteries extended through the river systems of the Euphrates and Tigris, thereby linking the region with the broader networks of the Near East and even more distant eastern territories. At the same time, through the regions of Artani–Javakheti and Akhaltsikhe, the Kura River valley provided access to strategically significant settlements in the direction of the Caspian Sea and, via the Araxes (Aras) corridor, to the Iranian Plateau.

Given that settlements located at such major crossroads carried considerable strategic as well as economic importance, it is natural that they were placed under the control of military authorities and high-ranking secular officials. Evidence suggests that already in the Urartian period, a royal governor was stationed in the city of Artanuji, which occupied a particularly important position within this network of trade, economic, and strategic routes. According to some scholars, this settlement may have been known at the time under the name *Ildamusa* (Narimanishvili & Mgeladze, 2007, pp. 70–80; 2011, pp. 5–17).

During the period of Urartian expansion, its peripheral zones—including the peoples and polities of the eastern Black Sea region and the South Caucasus—gradually came under its sphere of influence. In both Assyrian and Urartian sources of the 10th–9th centuries BC, frequent references are made to the territories of the eastern Black Sea littoral, as well as to the peoples, countries, and rulers inhabiting these regions (Melikishvili, 1951; 1965; 1966; 1960; 1970; Melikishvili, 1954; 1959, pp. 178–179; 1960; 1962; Diakonov, 1963, pp. 11–12).

These sources mention the so-called “land of Nairi,” located along the Black Sea coast and in its mountainous hinterland, which was composed of several countries and as many as forty kings. The same sources also refer to a group of twenty-three kings of Nairi, who appear to have concluded a defensive military alliance in order to ensure their collective security. According to Urartian sources, one such coalition was led by the king of the Diauehi confederation—Sieni (ca. 1110–1100 BC), who may have held a superior position as “king of kings” over the rulers of the allied polities. Other rulers known from the sources, such as Utupursi (ca. 786–760 BC) and Asia (ca. 850–825 BC), also played a significant role in the defense of the Diauehi polity. Within the territory referred to as Seseti, among the settlements of Diauehi, a particularly prominent place was occupied by the city of Sasilo during the reign of King Menua (late 9th – early 8th century BC) (Melikishvili, 1959; 1970; Melikishvili, 1960; Melikishvili, 1970, p. 375; Diakonov, 1963).

It should be noted that Assyrian and Urartian sources predominantly describe military campaigns. This raises an important question: why did the Urartians undertake such distant and large-scale campaigns toward the eastern Black Sea region and the South Caucasus, particularly into the territories inhabited by the Kartvelian tribes of the Chorokhi basin? What factors attracted the Urartians to these regions?

Naturally, several interrelated factors must be taken into account. First, the expansionist ambitions of the empire and the need to secure its peripheral zones played a decisive role. Second, it was important to prevent large-scale movements of raiding groups descending from the Caucasian passes and high mountain ranges and to limit their incursions. Third, such campaigns contributed to the economic development of the imperial core, particularly through the accumulation of wealth obtained as war booty. Fourth, the capture of prisoners provided a source of cheap labor (History of the Peoples of the Ancient East, 1988, p. 344).

At first glance, written sources may suggest that the Urartians were primarily interested in acquiring household-type booty from the conquered territories. However, it may be argued that an equally important—if not decisive—factor was the acquisition of specific forms of material wealth, namely access to metal resources and their industrial exploitation. The

functioning of ancient Near Eastern societies was fundamentally dependent on metal. Consequently, in early state systems, metal was highly valued and constituted a key component of trade and economic relations.

In support of this view, it is sufficient to recall the special importance attributed to metal production by the Hittites and its central role in their economic and commercial networks. Scholars do not exclude the possibility that iron was exported to central Anatolia from neighboring regions, particularly from the iron-producing centers of southwestern Georgia, including Colchis (Giorgadze, 1984; 1985; 2001; 2002; Khakhutaishvili, N., 1987, p. 38; Papuashvili, 2003, pp. 63–70).

Thus, metal constituted a crucial economic and military resource in the societies of the ancient Near East. Accordingly, its extraction and processing played a decisive role in determining the strength and stability of early states. Within this context, the iron metallurgy of Colchis attracted particular interest, which likely represented one of the principal motivations behind Urartian military activity in the region (Khakhutaishvili, 1973, pp. 170, 179; *History of the Peoples of the Ancient East*, 1988, p. 345).

A particularly illustrative example of this is the account of Sarduri II, who, following his victory over the Colchian city of Ildamusa—identified by some scholars with present-day Artanuji—reportedly commissioned the production of an “iron seal” to commemorate his triumph. Significantly, the seal was made of iron rather than of other metals, despite the abundance of various metal resources in the region. This choice may indicate the special importance attributed to iron as a relatively new and strategically valuable material at the time. Notably, this is the only recorded reference to iron in Urartian sources in connection with Colchis. Nevertheless, even on the basis of this single account, scholars have suggested that local metalworkers were highly skilled in iron production, and that Sarduri II deliberately entrusted them with the manufacture of the iron seal (*History of the Peoples of the Ancient East*, 1988, p. 345; Khakhutaishvili, 1973, pp. 170–179; Khakhutaishvili, 1976, pp. 97–103; Mikeladze, 1974, p. 30; Japaridze, 1955; 1982, p. 63).

This interpretation is further supported by archaeological evidence. All categories of sources consistently confirm that the populations of the South Caucasus and the eastern Black Sea region had achieved a high level of development in the extraction and processing of metals during this period—a fact that did not escape the attention of Classical authors (Iessen & Degen-Kovalevskii, 1935; Lordkipanidze, 1989, pp. 48–57; Lordkipanidze, 2002).

It is noteworthy that ancient Near Eastern and Classical Greek sources regarded the Chalybes and the Tibareni/Tabal-Tibareni—inhabiting northern Anatolia and the southern Black Sea littoral—as among the earliest producers of iron. On the territory of Georgia, however, metal production began at the dawn of human history and continued uninterrupted in subsequent periods (Japaridze, 1955; 1968; 1982; 2003). This is confirmed both by archaeological artifacts and by the numerous ancient production centers and metallurgical furnaces/workshops discovered over the years in the southeastern Black Sea region and the Chorokhi River valley (Khakhutaishvili, 1964; 1974; 1976; 1978; 1979; 1980; 1981; 1982; 1995; Rekhviashvili, 1964; Khakhutaishvili, N., 1987; 2004; 2009; Khakhutaishvili, N. & Tavamaisvili, 2002, pp. 34–40; Khakhutaishvili, D. & Khakhutaishvili, N., 2007, pp. 198–203; Khakhutaishvili, 1974, pp. 339–348; 2009; Kolchin & Krug, 1965, pp. 196–215; Medvedskaia, 1990, pp. 269–273; Burchuladze & Togonidze, 1985; Papuashvili et al., 2021, pp. 127–132).

Archaeological investigations conducted in the territory of historical Colchis have reinforced the view that the eastern and southeastern Black Sea regions constituted one of the principal centers of large-scale iron production at the end of the 2nd millennium BC and during the first half of the 1st millennium BC. According to some scholars, this production was initially oriented primarily toward export and was closely connected with the regions of the Near East, the Aegean world, and eastern Transcaucasia (Khakhutaishvili, 1964; 1987, pp. 6–40; Khakhutaishvili, 1974, pp. 339–348; 2009; 2001, pp. 182–185; 2005, pp. 80–87; 2006, pp. 222–234; 2008, pp. 397–405).

It is important to emphasize that the territory of historical Colchis possessed all the necessary preconditions for the early development of iron production: substantial deposits of refractory clays, diverse types of fuel resources (particularly timber of varying quality), and a wide range of ore materials, including magnetite sands, hematite, and limonite. These factors together created a solid foundation for the emergence and development of major centers of iron production

(Gdzelishvili, 1966; Khakhutaishvili, 1964; 1987, pp. 6–40; Tavadze et al., 1961; 1977; Natural Resources of Georgia, 1935; 1959; Mineral Resources of Georgia, 1933; Poporadze, 2012; Kuparadze et al., 2008; Kuparadze & Pataridze, 2009; Gabunia, 1933; Gamkrelidze, 1949; Inanishvili et al., 1987; Kekelidze et al., 1975; Mineral Resources of the Georgian SSR, 1933; 1937; Natural Resources of the Georgian SSR, 1958; Rokva, 1959; Sigua et al., 1975).

This process was further facilitated by the metallurgical traditions that existed in the region, which were based on a long-standing experience in bronze working. For this reason, it is not unfounded that the Chorokhi basin is regarded as one of the principal centers of non-ferrous metallurgy in the ancient Near East, while the coastal zone of southwestern Georgia is considered the region where the widely recognized Colchian culture of the Late Bronze Age was formed. It appears that in this extensive area, the adoption of iron was significantly supported by the accumulated empirical knowledge of copper and bronze processing. This experience ultimately led to the search for a stronger metal and, eventually, to the discovery of iron and steel smelting techniques (Gdzelishvili, 1964; Mikeladze, 1974, pp. 40–58; Abramishvili, 1961; Japaridze, 2003, pp. 193–218; Lordkipanidze, 1998, pp. 48–57; 2002; Khakhutaishvili, 1995, pp. 66–74; 1987, pp. 71–86; Chavleishvili, 1991, pp. 3–26; 1999).

At the same time, alternative viewpoints exist, according to which the beginning of the Iron Age is associated with the use of naturally occurring, so-called “meteoritic” iron (Wright, 1930, pp. 450–462; Zimmer, 1917).

To date, four major pre-Classical iron production centers have been identified and studied within the territory of historical Colchis. These are located in the valleys of the Chorokhi, Choloki–Ochkhamuri, Supsa–Gubazeuli, and Khobi–Ochkhamuri rivers (Gdzelishvili, 1964; Gdzelishvili & Khakhutaishvili, 1964; Khakhutaishvili, 1964; 1974; 1976; 1978; 1979; 1980; 1981; 1982; 1995; Khakhutaishvili, N., 1987; 2004; 2009; Khakhutaishvili & Tavamaisvili, 2002, pp. 34–40; Khakhutaishvili & Khakhutaishvili, 2007, pp. 198–203; Khakhutaishvili, 1974, pp. 339–348; 2009; Inanishvili, 2007; Khakhutaishvili, 1973; 1977a; 1977b; 1979a; 1979b; 1982, pp. 10–14; 1984, pp. 146–151; 1987).

It is noteworthy that the metallurgical centers of Colchis were distributed across coastal, foothill, and mountainous zones, which indicates a spatial differentiation of production and an efficient utilization of available resources (Gdzelishvili, 1964; Gdzelishvili & Khakhutaishvili, 1964; Khakhutaishvili, 2005, pp. 80–88; 2009, pp. 4–20; Khakhutaishvili, 2009; Inanishvili, 2004; 2014; Erb-Satullo et al., 2018; 2020; Gilmour et al., 2020).

As a result of long-term research, hundreds of workshop sites have been identified in the region, indicating both the large scale and the organized nature of production. Particularly significant is the Chorokhi basin, where a major center of iron production operated during the 2nd–1st millennia BC. This is evidenced by workshop complexes such as “Charnali,” “Avgia,” and “Khopcho” (Gdzelishvili & Khakhutaishvili, 1964, pp. 59–96; Khakhutaishvili, 2009; Khakhutaishvili, 2006; 2008).

The spatial distribution of ironworking workshop areas clearly demonstrates their close connection with raw material sources, particularly coastal dune zones where magnetite sands were available. In contrast, production centers located in foothill and mountainous regions relied primarily on hematite and limonite ores. Accordingly, these production centers functioned in *непосред* proximity to natural resource bases (Gdzelishvili, 1964; Gdzelishvili & Khakhutaishvili, 1964; Khakhutaishvili, 2005, pp. 80–88; 2009, pp. 4–20; Ramishvili, 1974; 1975, pp. 36–44; Tavamaisvili, 2012).

Thus, recent research further strengthens the view that Colchis represented one of the major centers of iron metallurgy. Its development was driven both by internal economic needs and by the demands of external markets (Khakhutaishvili, 1987; Khakhutaishvili, 2009; Khakhutaishvili, 2006; 2008; Mikeladze, 1985; Inanishvili, 2004; 2014; Inanishvili, 2007).

**Conclusion.** Colchis, as one of the major metallurgical centers of the Bronze and Early Iron Ages, played a distinctive role in the economic, social, and cultural development of the South Caucasus. An analysis of archaeological and written sources demonstrates that metal production in the region was not only highly developed but also possessed structural significance in shaping and sustaining local societies.

The advancement of metallurgy directly determined the economic strength of the Colchian tribes, which, in turn, was reflected in their political influence and military potential. These factors largely explain the sustained interest of neighboring states and civilizations in Colchis, positioning the region as an important component within broader international economic and cultural networks.

Moreover, the metallurgical traditions of Colchis—originating in the Bronze Age and reaching a high level of development in the Early Iron Age—indicate both continuity and technological evolution. This process created essential preconditions for the emergence of more advanced metallurgical systems, ultimately contributing to large-scale production and an economy that was, at least in part, oriented toward export.

Today, the metallurgical heritage of Colchis is clearly reflected in both archaeological materials and museum collections, which constitute significant evidence of Georgia's ancient cultural achievements and technological development. The study of this heritage not only facilitates a deeper understanding of regional history but also makes an important contribution to the broader reconstruction of the economic and technological history of the ancient world.

## References

- Abesadze, Ts. (1969). *Litonis warmoeba amierkavkasiashi dzv. ts. III atastsleulshi* [Metal production in Transcaucasia in the 3rd millennium BC]. Tbilisi. [in Georgian]
- Abramishvili, R. (1961). *Rkinis atvisebis sakitkhisatvis aghmosavlet Sakartvelos teritoriaze* [On the issue of iron adoption in Eastern Georgia]. *Proceedings of the State Museum of Georgia, XXII-B*, Tbilisi. 291–382. [in Georgian]
- Apakhidze, J. (2002). *Gvianbrinjaosa da adrerkinis khanis kolkhuri kulturis khronologia* [Chronology of the Colchian culture of the Late Bronze and Early Iron Age] (Doctoral dissertation abstract). Tbilisi. [in Georgian]
- Berdzenishvili, N. (1955). *Sakartvelos istoriis sakitkhebi* (Vol. 3). [Issues of Georgian History]. *Materials for the Economic History of Georgia*. Tbilisi. [in Georgian]
- Burchuladze, A., & Toghonidze, G. (1985). *Radiouglerodnye datirovki* [Radiocarbon dating] (Vol. 4). Tbilisi. [in Russian]
- Chavleishvili, I. (1999). *Gvianbrinjao-adrerkinis khanis namosakhlarni samkhret-dasavlet Sakartvelodan* [Late Bronze–Early Iron Age settlements from southwestern Georgia] (Doctoral dissertation). Tbilisi. [in Georgian]
- Dyakonov, I. M. (1963). *Urartskie pisma i dokumenty* [Urartian letters and documents]. Moscow–Leningrad. [in Russian]
- Dzveli aghmosavletis khalkhta istoria [History of the peoples of the Ancient East] (1988). 2nd revised edition. Tbilisi. [in Georgian]
- Erb-Satullo, N., Gilmour, B., & Khakhutaishvili, N. (2018). The ebb and flow of copper and iron smelting in the South Caucasus. *Radiocarbon*, 60, 159–180.
- Erb-Satullo, N., Gilmour, B., & Khakhutaishvili, N. (2020). The metal behind the myths: Iron smelting in the southeastern Black Sea region. *Antiquity*, 94, 401–419.
- Foforadze, N. (2012). *Sakartvelos mineralebi da qanebi* [Minerals and rocks of Georgia]. Tbilisi. [in Georgian]
- Gabunia, K. (1933). *Zhelezo. Mineralnye resursy SSSR* [Iron. Mineral resources of the USSR]. Pp. 160–166. Tiflis. [in Russian]
- Gamkrelidze, I. (1949). *Geologicheskoe stroenie Adzhara-Trialetskoi skladchatoi sistemy* [Geological structure of the Adjara-Trialeti fold system]. Tbilisi. [in Russian]
- Gzelishvili I. 1964. *Zhelezoplavilnoe Proizvodstvo v Drevney Gruzii* (Iron Smelting Production in Ancient Georgia), Tbilisi: Metsniereba (in Russian).
- Gdzlishvili, I. (1964). *Acharashi 1960–1961 tselbshi aghmochenili rkinis sadnobi kura-sakhelosnoebis gatkhrebis dziritadi shedegebi* [Results of excavations of iron smelting workshops in Adjara]. In *Monuments of South-Western Georgia* (Vol. 1), pp. 29–44. Tbilisi. [in Georgian]
- Gdzlishvili, I., & Khakhutaishvili, D. (1964). *Rkinis warmoebis udzvelesi kera Chorokhis kvemo dinebashi da arqeologiuri dazverebi gonio-apsarosshi* [Ancient center of iron production in the lower Chorokhi basin and Archaeological Explorations in Gonio-Apsaros]. In *Monuments of South-Western Georgia* (Vol. 1), pp. 59–96. Tbilisi. [in Georgian]
- Gdzlishvili, I. (1966). *Tsivi bervis kurebis klasifikatsia* [Classification of bloomery furnaces]. "Works" of the Historical-Ethnographic Museum (Vol. 1), Tbilisi. [in Georgian]

- Gilmour, B., Cox, M., Erb-Satullo, N., Khakhutaishvili, N., & Pollard, A. (2020). Ancient Colchis and the origins of iron. In N. Sekunda (Ed), *Wonders Lost and Found*. Gdańsk.
- Giorgadze, G. (1984). *Istochnikovedenie istorii Drevnego Vostoka* [Source studies of the Ancient Near East]. Moscow. [in Russian].
- Giorgadze G. 1985. *Proizvodstvo i Primenenie Jeleza v tsentralnoi Anatolii po Dannim Khetskikh Klinopisnikh nadpisei* (Production and Use of Iron in the Central Anatolia. According to Hittite Cuneiform Texts). (in:) *In the Ancient East, Ethnic and Cultural Ties*. 238-261 Moscow. [in Russian].
- Giorgadze, G. (2002). *Udzvelesi akhlomaghmosavluri ethnosebi da kartvelta warmomavloba* [Ancient Near Eastern ethnoses and Georgian origins]. Tbilisi. [in Georgian]
- lessen, A. A., & Degen-Kovalevskii, B. E. (1935). *Iz istorii drevnei metallurgii Kavkaza* [From the history of ancient metallurgy of the Caucasus]. *Izvestiya Gosudarstvennoi Akademii Istorii Material'noi Kul'tury imeni N. Ya. Marra*, Issue 120. Moscow–Leningrad. [in Russian]
- Inanishvili, G., & Sakvarelidze. (1987). *Nekotorie Tekhnologicheskie osobennosti Jelezoplavilnogo proizvodstva Drevnei Kolchidi* (some technological features of the iron-smelting production of ancient Colchis), (in:) Khakhutaishvili D.A. *Proizvodstvo zheleza v drevney Kolkhide* (The Production of Iron in Ancient Colchis), Tbilisi: Metsniereba (in Russian). 225-231.
- Inanishvili, G. (2004). *Rkinis warmoeba Sakartvelos teritoriaze dzv. ts. XII–I saukuneebshi* [Iron production in Georgia (12th–1st c. BC)]. *Dziebani*, 12. [in Georgian]
- Inanishvili G. 2007, *About the History of Iron Production in Georgia*, *Metalla* 14, 1–62.
- Inanishvili, G. (2014). *Kartuli metalurgiis sataveebtan* [Origins of Georgian metallurgy]. Tbilisi. [in Georgian]
- Japharidze, O. (1955). *Litonis warmoebis adreuli safekhuri Sakartveloshi* [Early stages of metal production in Georgia]. Tbilisi. [in Georgian]
- Japharidze, O. (1968). *Spilendz-brinjaos metalurgiis istoriisatvis* [For the history of copper-bronze metallurgy in Georgia]. Tbilisi. [in Georgian]
- Japharidze, O. (1982). *Dasavlet saqartvelo gvianbrinjaos xanashi* [Western Georgia in the Late Bronze Age]. “Matsne” - History, archaeology, ethnography and art history series, vol. 1. Tbilisi. [in Georgian]
- Japharidze, O. (2003). *Sakartvelos istoriis sataveebtan* [At the origins of Georgian history]. Tbilisi. [in Georgian]
- Jibladze, L. (2007). *Kolkhetis dablobis dz.w. II-I ataswleulebis namosaxlarebi* [Settlements of the Colchis Plain of the 2nd-1st millennia BC.]. Tbilisi. [in Georgian]
- Kakhidze, A., & Mamuladze, Sh. (2000). *Chorokhis auzi – kolkhuri kulturis udzvelesi kera* [Chorokhi basin as an ancient center of Colchian culture]. Batumi. [in Georgian]
- Khakhutaishvili, D. (1964). *Kolkhetis rkinis metalurgiis sataveebtan* [The Beginings of Colchian Iron Metallurgy], (in:) *Monuments of South-Western Georgia*, vol. I, pp. 45-58. Tbilisi. [in Georgian]
- Khakhutaishvili, D. (1973). *K istorii drevnekolkhidskoi metallurgii zheleza* [On the history of ancient Colchian iron metallurgy]. In *Voprosy drevnei istorii, Kavkazsko-Blizhnevostochnyi sbornik*, IV. Tbilisi. [in Russian]
- Khakhutaishvili, D. (1974). *Rkinis warmoebis dzvelkolkhuri tsentris arqeologiuri gatkhrebi md. Cholokis kheobashi* [Archaeological excavations of the ancient Colchian center of iron production in the Choloki River gorge in 1971]. "Matsne", a series of history, archaeology, ethnography and art history, vol. 4. Tbilisi. [in Georgian]
- Khakhutaishvili D. (1974). *Contribution of the Kartvelian Tribes to the Mastery of Iron Metallurgy in the Near East*, *Acta Antiqua* 22, Fasc. 1–4, 339–348
- Khakhutaishvili, D. (1976). *Rkinis metalurgiis chasakhva-ganvitarebis pirveladi tsentrebis sakitkhisatvis* [On the issue of the primary centers of origin and development of iron metallurgy]. - collection dedicated to the 100th anniversary of the birth of Academic Ivane Javakishvili. Tbilisi. [in Georgian]
- Khakhutaishvili, D. (1977). *Novootkrytye pamyatniki drevnekolkhidskoi metallurgii zheleza* [Newly discovered sites of ancient Colchian iron metallurgy]. *KSIA*, 151. Tbilisi. [in Russian]
- Khakhutaishvili, D. (1978). *Masalebi dzvelkolkhuri rkinis metalurgiis istoriisatvis (Ochkhamuris kheoba)* [Materials on the history of ancient Colchian iron metallurgy (Ochkhamuri Gorge)]. *Monuments of South-Western Georgia*, vol. VII, pp. 17-34. Tbilisi. [in Georgian]
- Khakhutaishvili, D. (1979). *Samkhret-Dasavlet Saqartvelos arqeologiuri kvlethis dziritadi shedegebi* [Main results of archaeological research in Southwestern Georgia]. *Monuments of South-Western Georgia*, vol. VIII, pp. 3-18. Tbilisi. [in Georgian]

- Khakhutaishvili, D. (1979). Syrevaya baza i tekhnika proizvodstva zheleza v drevnei Kolkhide [Raw material base and production techniques of iron in ancient Colchis]. In *Istoriya gornoi nauki i tekhniki*. Tbilisi. [in Russian]
- Khakhutaishvili, D. (1979). Nekotorye voprosy istorii drevnekolkhidskoi metallurgii zheleza [Some issues in the history of ancient Colchian iron metallurgy]. In *Problemy grecheskoi kolonizatsii Severnogo i Vostochnogo Prichernomor'ya (Materialy I Vsesoyuznogo simpoziuma)* (pp. 334–339). Tbilisi. [in Russian]
- Khakhutaishvili, D. (1980). *Masalebi rkinis warmoebis adreuli safekhurisatvis Chrdiloet Kolkhetshi (1972 wlis arqeologiuri kvlevadziebis shedegebi)* [Materials related to the early stage of iron production in Northern Colchis (results of archaeological research in 1972)]. *Monuments of South-Western Georgia*, vol. IX. pp. 3-38. Tbilisi. [in Georgian]
- Khakhutaishvili, D. (1981). *Rkinis tsarmoebis dzvelkolkhuri kera Sufsa-Gubazeulis kheobashi* [An ancient Colchian iron production center in the Supsa-Gubazeuli gorge]. *Monuments of South-Western Georgia*, vol. X. pp. 3-36. Tbilisi. [in Georgian]
- Khakhutaishvili, D. (1982). *Samkhret-Dasavlet Saqartvelos arqeologiuri eqspediciis 1979 wlis dziritadi shedegebi* [The main results of the 1979 archaeological expedition in southwestern Georgia]. *Monuments of South-Western Georgia*, vol. XI. pp. 10-14. Tbilisi. [in Georgian]
- Khakhutaishvili, D. (1982). Osnovnye rezultaty raboty arkheologicheskoi ekspeditsii Yugo-Zapadnoi Gruzii v 1979 godu [Main results of the archaeological expedition of Southwestern Georgia in 1979]. In *Pamyatniki Yugo-Zapadnoi Gruzii*, XI (pp. 10–14). Tbilisi. [in Russian]
- Khakhutaishvili, D. (1984). Priroda i chelovek v primorskoj polose Kolkhidi v epokhu golotsena [Nature and humans in the coastal zone of Colchis in the Holocene]. In *Kavkazsko-Blizhnevostochnyi sbornik*, VII (pp. 146–151). Tbilisi. [in Russian]
- Khakhutaishvili, D. (1987). Proizvodstvo zheleza v drevnei Kolkhide [The manufacture of iron in ancient Colchis]. Tbilisi. [in Russian]
- Khakhutaishvili, D. (1995). *Kobuletis "Kveqana"* [The "country" of Kobuleti]. Tbilisi. [in Georgian]
- Khakhutaishvili D. 2009 [1987], *The Manufacture of Iron in Ancient Colchis*, BAR International Series 1905, Archaeopress, Oxford.
- Khakhutaishvili, D. (1973). K istorii drevnekolkhidskoi metallurgii zheleza. Voprosy drevnei istorii, Kavkazsko-blizhnevostochnyi sbornik, IV, Tbilisi. [in Russian]
- Khakhutaishvili, D. A. K khronologii kolkhidsko-khalibskogo tsentra drevnezheleznoi metallurgii [On the chronology of the Colchian-Chalybian center of early iron metallurgy]. In *Kavkazsko-Blizhnevostochnyi sbornik*, V. Tbilisi. [in Russian]
- Khakhutaishvili, N. (1987). *Samkhret-dasavlet Sakartvelos zghvispireti adrerkinis khanashi* [Southwestern Georgian coast in the Early Iron Age]. Tbilisi. [in Georgian]
- Khakhutaishvili, D., & Khakhutaishvili, N. (2007). Shavi metalurgiis udzvelesi kera Acharis teritoriaze [The earliest center of ferrous metallurgy in the territory of Adjara]. In *Samkhret-Dasavlet Sakartvelos istoriis narkvevi* (Vol. 1, pp. 198–203). Batumi: Adjara. [in Georgian]
- Khakhutaishvili, N., & Tavamaishvili, G. (2002). Udzvelesi rkinis metalurgiis akhali kera Chakvistskalis kheobashi [A new center of ancient iron metallurgy in the Chakvistskali River valley]. *Dziebani*, (9), 34–40. Tbilisi. [in Georgian]
- Khakhutaishvili N. 2001. Alte Eisenproduktion an der östlichen Schwarzmeerküste, in I. Gambashidze, A. Hauptmann, R. Slotty, U. Yalcin (eds), *Georgien. Schätze aus dem Land des goldenen Vlies*, Bochum, 182–185.
- Khakhutaishvili, N. (2004). *Samkhret-Dasavlet Sakartveloshi gamovlenili rkinis warmoebis udzvelesi kerebi* [The earliest centers of iron production identified in Southwestern Georgia]. *Saistorio Matsne*, (13). Tbilisi. [in Georgian]
- Khakhutaishvili N. 2005. Development of iron metallurgy in West Transcaucasia (Historical Kolkheti), "METALLA", № 12, Deutsche Bergbau-Museum, Bochum, Deutsche Bergbau-Museum, Bochum, 80–87.
- Khakhutaishvili N. 2006. Ancient iron production related to the recent findings on Gonio Castle surroundings (2001–2003), *Eirene. Studia Graeca et Latina*, Praha XLII, 222–234.
- Khakhutaishvili N. (2008). An ancient Colchian centre of iron metallurgy at Chorokhi: Excavations in 2001, in (eds. A. Sagona, M. Abramishvili), (in:) *Archaeology in Southern Caucasus: Perspectives from Georgia*, *Ancient Near Eastern Studies Supplement* 19, Leuven, 397–405. 419
- Khakhutaishvili, N. (2009). Chorokhis auzis rkinis sawarmo keris kidev erti sakhelosno ubani [ One more workshop of iron production center in the Chorokhi basin]. In *Gonio-Apsaros* (Vol. 8). Batumi. Tbilisi. [in Georgian]
- Khakhutaishvili, N., Papuashvili, R., Chkhatarashvili, G., Kakhidze, E., Inanishvili, G., Foforadze, N., Erb-Satullo, N., & Gilmour, B. (2024). *Colchis – the ancient center of iron metallurgy (historical-interdisciplinary research)*, Tbilisi

- Kekelidze, M., Sigua, T., & Litovka, A. (1975). Issledovanie obogatimosti magnetitovykh peskov Chernomorskogo poberezh'ya [Study of the beneficiation of magnetite sands of the Black Sea coast]. In Pererabotka zheleznykh i margantsevykh rud Zakavkaz'ya (pp. 22–33). Tbilisi. [in Russian]
- Kolchin, B., & Krug, O. I. (1965). Fizicheskoe modelirovanie syroductnogo protsessa proizvodstva zheleza [Physical modeling of the bloomery iron production process]. In Arkheologiya i estestvennye nauki (pp. 196–215). Moscow: MIA. [in Russian]
- Kuparadze, D., & Pataridze, D. (2009). Dobycha i ispol'zovanie zheleznykh rud v Gruzii (istoriko-arkheologicheskii ocherk) [Extraction and use of iron ores in Georgia (historical-archaeological essay)]. In Sbornik trudov, posvyashchennykh 80-letiyu osnovaniya instituta i pamyati A. A., P. A., i T. A. Tvalchrelidze (pp. 277–294). Tbilisi. [in Russian]
- Kuftin, B. (1949). Materialy k arkheologii Kolkhidy (Vol. 1). Tbilisi. [in Russian]
- Kuftin, B. (1950). Materialy k arkheologii Kolkhidy (Vol. 2). Tbilisi. [in Russian]
- Tavamaishvili, G., (2012). *Dzveli sadgomebi samkhret-dasavlet saqartvelos axalshavzgvur terasaze* [Ancient settlements on the New Black Sea terrace of Southwestern Georgia], Tbilisi. [in Georgian]
- Tavadze, T., Sakvarelidze T., Abesadze T., & Dvali T. (1961). *Rkinis miRebis civiberviti procesi dzvel saqartveloshi* (The cold forging process of iron production in ancient Georgia). In "Proceedings" of the Institute of Metallurgy of the Georgian Academy of Sciences (Vol. II) Tbilisi. 95-108. . [in Georgian]
- Tavadze, T., Sakvarelidze T., Abesadze T., & Dvali T. (1977). *Rkinis warmoebis istoriasatvis dzvel saqartveloshi* (On the History of Iron Manufacture in Ancient Georgia), Tbilisi. 5-61 [in Georgian]
- Lortkipanidze, O. (2002). *Dzveli Qartuli Civilizaciis Sataveebtan* [To the origins of old Georgian Civilization]. Tbilisi. [in Georgian]
- Mineral Resources of the Georgian SSR. 1935 Tbilisi. 244-257, (in Russian).
- Mineral Resources of the Georgian SSR. 1958 Tbilisi, (in Russian).
- Mgeladze, N., Narimanishvili, G., Tunadze, T., et al. (2019). *Goderdzis ughelt'ekhlis istoria da ethnoarkeologia* [History and ethnoarchaeology of Goderdzi Pass]. Batumi. [in Georgian]
- Mikeladze, T. (1974). *Dziebani Kolkhetisa da samkhret-agmosavlet shavizghvispireti udzvelesi mosakhleobis istoridan* (dz.w. II-I ataswleulebi) [Study of the history of the Ancient Population of Colchis and the Southeastern Black Sea coast (2nd-1st millennia BC)]. Pp. 114-149. Tbilisi. [in Georgian]
- Mikeladze, T. (1985). *Colkhetis adrerkinis khanis samarovnebi* [Early Iron Age Burials of Colchis,]. Tbilisi. [in Georgian]
- Melikishvili, G. 1951. (1951). *Urartu*. Tbilisi. [in Georgian]
- Melikishvili, G. (1959). *K istorii drevnei Gruzii* [On the history of ancient Georgia]. Tbilisi. [in Russian]
- Melikishvili, G. (1960). *Urartskie klinobraznye nadpisi* [Urartian cuneiform inscriptions]. Moscow. [in Russian]
- Melikishvili, G. (1962). *Kulkha*. In *Drevnii mir* (Sbornik v chest' V. V. Struve). Moscow. [in Russian]
- Melikishvili, G. (1954). *Nairi-Urartu*. Tbilisi. [in Russian]
- Melikishvili, G. (1965). *Sakartvelos, Kavkasiisa da makhlobeli aghmosavletis udzvelesi mosakhleobis sakitkhisatvis* [On the question of the ancient population of Georgia, the Caucasus, and the Near East]. Tbilisi. [in Georgian]
- Melikishvili, G. (1966). *Shavi zghva dzv. ts. XIII-XII ss-is asurul lursmul ts'artserebshi* [The Black Sea in the Assyrian cuneiform inscriptions of the 13th–12th centuries BC]. In *Kavkasiis khalkhta istoriis sakitkhebi*. Tbilisi. . [in Georgian]
- Melikishvili, G. (1970). *Samkhret-dasavlet Sakartvelos mosakhleobis udzvelesi gaertianebebi* [The earliest unions of the population of Southwestern Georgia]. In *Sakartvelos istoriis narkvevebi*, Vol. I: *Sakartvelo udzvelesi droidan akhali tseltaghritskhis IV saukunemde*. Tbilisi. [in Georgian]
- Mikeladze, T. (1990). *K arkheologii Kolkhidy (epokha srednei i pozdnei bronzy – rannego zheleza)* [On the archaeology of Colchis (Middle and Late Bronze Age – Early Iron Age)]. Tbilisi. [in Russian]
- Medvedskaia, I. (1990). *D. Khakhutaishvili – Proizvodstvo zheleza v drevnei Kolkhide* [Iron production in ancient Colchis]. *Sovetskaya Arkheologiya*, 2, Moscow. [in Russian]
- Natural Resources of the Georgian SSR. 1958, Tbilisi, 83, (in Russian).
- Narimanishvili, G., & Mgeladze, N. (2007). *Acharistskhlis kheobaze gamavali savachro-satranzito gzebis shesakheb* [On the trade and transit routes passing through the Acharistskali valley]. *Iberia-Kolkheti*, No. 3. Tbilisi. . [in Georgian]
- Narimanishvili, G., & Mgeladze, N. (2011). *Acharistskhlis kheoba Sakartvelos teritoriaze gamavali saertashoriso savachro-satranzito gzebis sistemashi* [The Acharistskali valley in the system of international trade and transit routes across Georgia]. *Lingvokulturologiuri dziebani*, II. Batumi. . [in Georgian]

- Papuashvili, R. (1998). Gvianbrinjao-adre rkinis khandis Kolkhetis samarakh-ormota fardobiti khronologiisatvis [Towards the relative chronology of Colchian burial pits of the Late Bronze–Early Iron Age]. *Dzhebani*, No. 1, 43–57. Tbilisi. [in Georgian]
- Papuashvili, R. (2000). Gvianbrinjao-adre rkinis khandis tsentraluri Kolkhetis samarovanta agebulebistvis [On the structure of cemeteries of Central Colchis in the Late Bronze–Early Iron Age]. *Dzhebani*, No. 5, 55–65. Tbilisi. . [in Georgian]
- Papuashvili, R. (2003). Kolkuri brinjaos eksporti [Export of Colchian bronze]. *Dzhebani*, No. 12, 63–70. Tbilisi. . [in Georgian]
- Papuashvili R., Khakhutaishvili N., & Kakhidze A. 2021. To the Origins of Iron Production in Colchis (2nd half of the II millennium BC – 1st half of the I millennium BC), *Bulletin of the Georgian National Academy of Sciences* 15, 127–132.
- Ramishvili, A. (1974). Kolkhetis materialuri kulturis istoriisatvis [On the history of the material culture of Colchis]. Batumi. [in Georgian]
- Ramishvili, A. (1974). Pichvnaris zghvispira sadgomebis datarighebisatvis [On the dating of the coastal settlements of Pichvnari]. *Matsne* (Series of History, Archaeology, Ethnography and Art History), II. Tbilisi. [in Georgian]
- Ramishvili A. (1975). O naznachanii stoianok s “tekstilnoi keramiko” Vostochnogo Prichernomorja, (in:) “Sovetskaia Arkheologia”, N4 (On the Purpose of Sites with “Textile Ceramics” on the Eastern Black Sea Littoral, *Soviet Archaeology*), N4, Moscow, 36-44 (in Russian).
- Rokva M. (1950) Glini ognepurnie (Refractory and Fire-Clays), (in:) *Natural Resources of the GSSR*, 127-138, Moscow. (in Russian).
- Rekhtiashvili, N. (1964). Kartuli khalkhuri metalurgia (rkina-mchedloba) [Georgian folk metallurgy (iron smithing)]. Tbilisi. [in Georgian]
- Koridze, D. (1966). Kolkuri kulturis istoriisatvis [On the history of Colchian culture]. Tbilisi. [in Georgian]
- Kuparadze, D., Pataridze, D., & Kerestedjian T. (2008). Ancient Georgian iron metallurgy and its ore base, in *Geoarchaeology and Archaeomineralogy* (eds. R. I. Kostov, G. B., and M. Gurova), St. Ivan Rilski, Sofia, Bulgaria, 248-252.
- Zimmer, G. (1917). The use of meteoritic iron by primitive men, *Nature* 98.
- Sigua, I., Litovka, A., & Kekelidze M. (1975) Issledovanie obogatimosti magnetitovix peskov chernomorskogo poberejia. Pererabotka jeleznix b margancevix rud v zakavkazie. (Study of the enrichment of Magnetite Sands of the Black Sea Coast). *Processing of Iron and Manganese ores in Transcaucasus*, Moscow, 22-24 (in Russian).

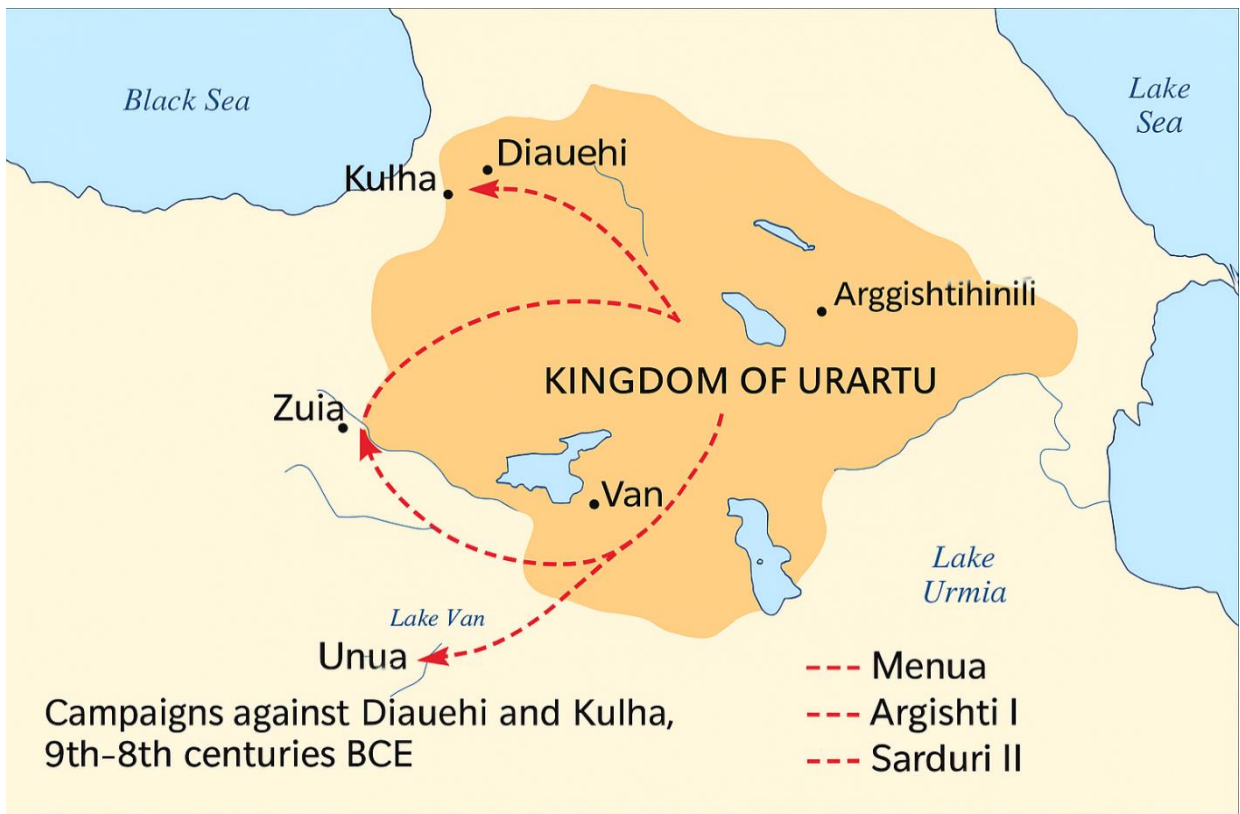


Fig. 1. Map. Campaigns of the Urartian kings in the territory of Kulkha and Diauehi/Diaukhi

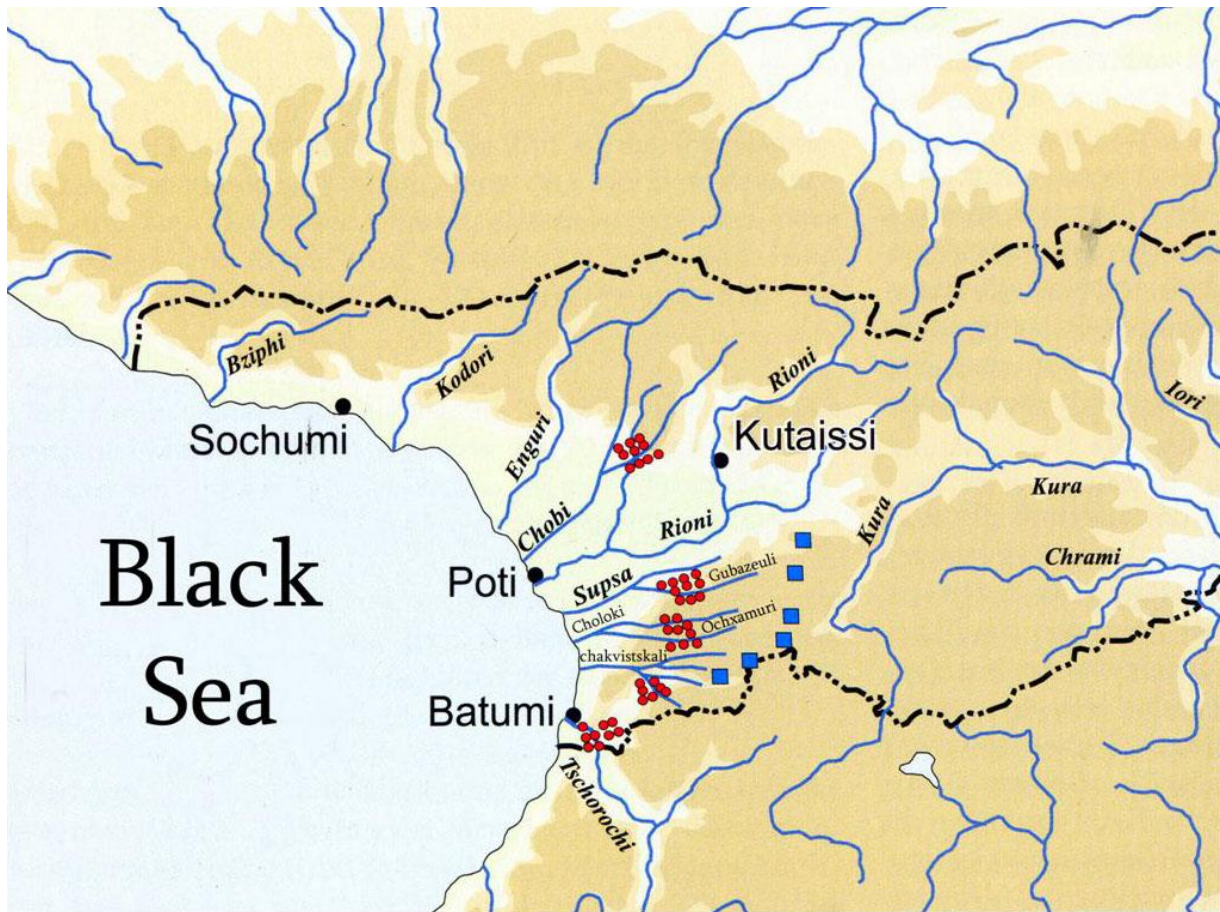


Fig.2. Fig. 2. Iron production sites identified in the territory of historical Colchis (from N. Khakhutaishvili, 2001, p. 182, Fig. 1)

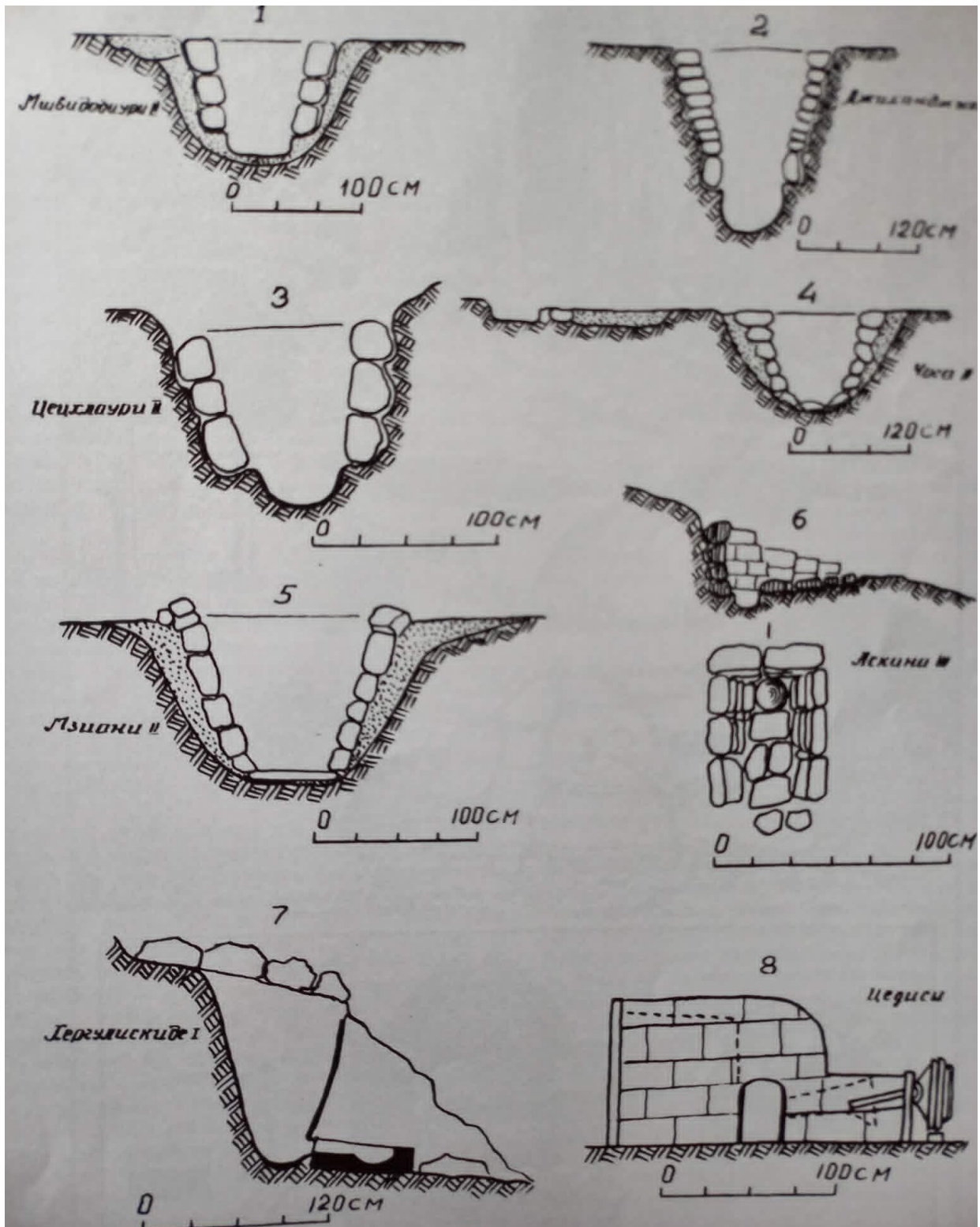


Fig.3. Types of iron smelting furnaces-workshops discovered in Western Georgia (on the territory of historical Colchis): 1-5 – Ancient, 6 - Early Antique. 7 – Early Medieval; 8 – from the 18<sup>th</sup>-19<sup>th</sup> centuries in Racha (from Khakhutaishvili D. 2009, 115, Fig. 67)

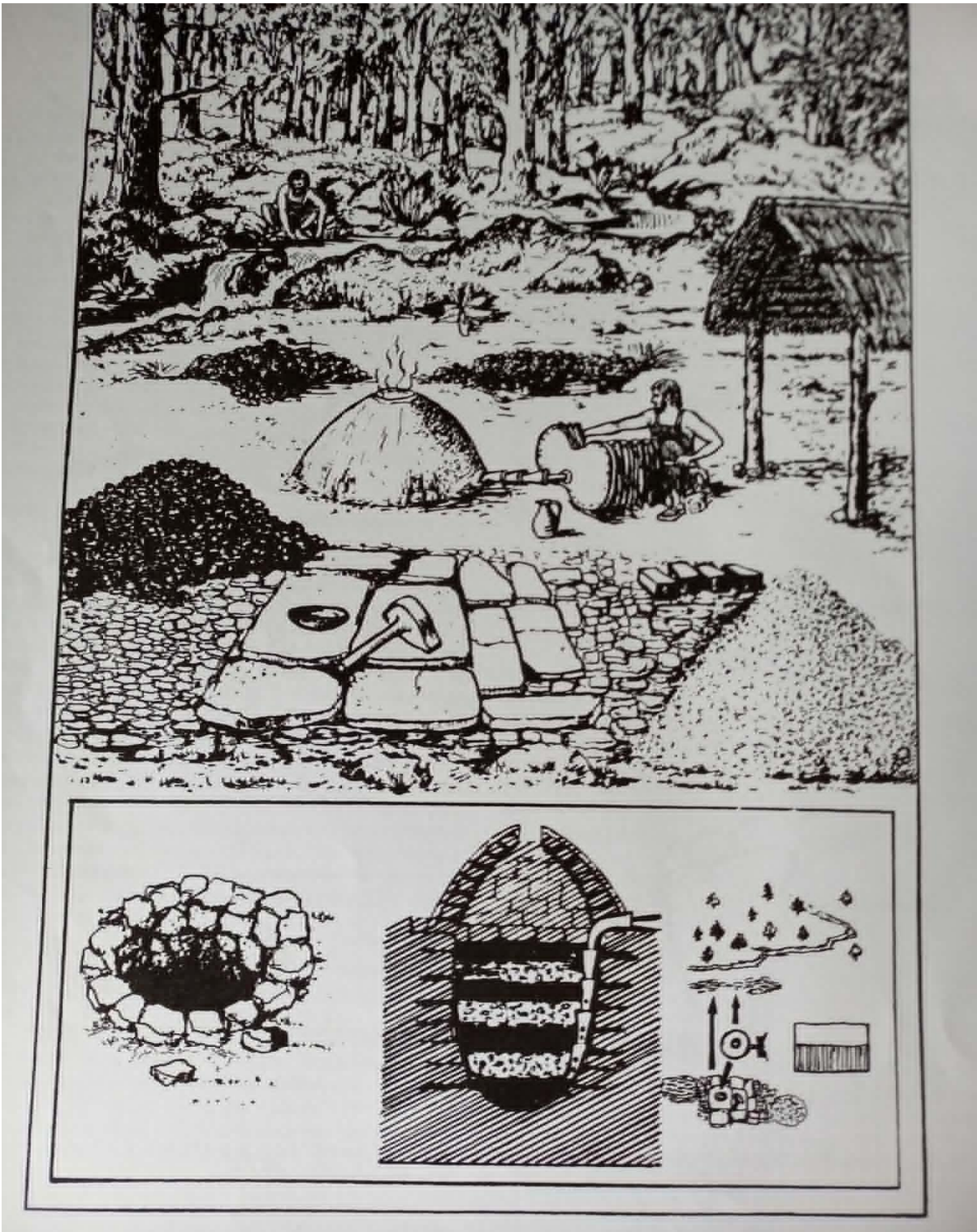


Fig.4. Iron-smelting workshop in ancient Colchis as reconstructed from archaeological data by J. Mikeladze (from Khakhutaishvili D. 2009, 116, Fig. 68)